

In preparations for the 6th Session of the Committee on Statistics

Expert Group meeting “Navigating Policy and Data to Leave No One Behind”

13-14 June 2018, Bangkok

Meeting programme	
Day 1: 13 June, 2018	
08:30– 09:00	Registration
09:00 – 09:30	<p>Welcome and introduction by the Secretariat</p> <p>Ms. Rikke Munk Hansen, Officer in Charge, a.i., Statistics Division, ESCAP</p> <ul style="list-style-type: none"> • Purpose and expected outcome of the EGM, 13-14 June 2018 • Introduction of the participants • Sharing of expectations
09:30 – 10:15	<p>Session 1: Setting the stage</p> <p><i>Objectives:</i> <i>Establish a common understanding among participants on the purpose and objectives of the high-level 6th session of the Committee on Statistics</i></p> <p><i>Chair:</i> Dr. Wah Wah Maung, Bureau Vice Chair</p> <ul style="list-style-type: none"> • The regional follow-up and review to the 2030 Agenda for Sustainable Development – <i>Ms Rikke Munk Hansen and Ms Katinka Weinberger, ESCAP</i> • The policy-data link and the need for whole-of-government support –<i>Mr Michael Bordt, ESCAP</i> • Plenary discussion, Q&A
10:15-10:35	Group photo and Break
10:35-12:00	Session 1 (continued)
12:00-13:00	Lunch Break

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13:00-15:00	<p>Session 2: Declaration “Navigating Policy and Data to Leave No One Behind”</p> <p><i>Objective:</i> Draft declaration “Navigating Policy and Data to Leave No one behind” is reviewed, issues for improvement are identified and addressed</p> <p><i>Chair:</i> Ms Josie B. Perez, Co-Chair of Expert Group on Disaster-related statistics in Asia and the Pacific</p> <ul style="list-style-type: none"> • National implementation steps pertaining to production and use of statistics in support of implementing 2030 Agenda – <i>Mr Arman Bidarbakht Nia, ESCAP</i> • Overview of the draft declaration – presentation by <i>Ms Rikke Munk Hansen, ESCAP</i> • Introduction to the group work – by <i>the Secretariat</i> • Group discussions • Plenary summary, conclusions and recommendations <p>Background information:</p> <ul style="list-style-type: none"> • Draft Declaration “Navigating Policy and Data to Leave No one Behind”
15:00-15:15	Break
15:15-17:00	Session 2 (continued): Declaration “Navigating Policy and Data to Leave No One Behind”
Day 2: 14 June 2018	
9:00-10:15	<p>Session 2 (continued): Declaration “Navigating Policy and Data to Leave No One Behind”</p> <ul style="list-style-type: none"> • Recap of the group work and conclusions of day 1 • The group work continues to discuss issues for improvement of the draft declaration “Navigating Policy and Data to Leave No One Behind” • Plenary summary, conclusions and recommendations
10:15-10:30	Break
10:30-12:00	Session 2 (continued)
12:00-13:00	Lunch Break

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13.00-15.00	<p>Session 3 Towards a successful high-level debate at the sixth session of the Committee on Statistics</p> <p>Chair: Ms Rikke Munk Hansen, ESCAP</p> <p><i>Objectives:</i> <i>To identify key steps and actions for the process leading to the high-level session of the Committee on Statistics, including to</i></p> <p><i>a) further consult on the draft declaration; and</i></p> <p><i>b) Communication strategy to ensure appropriate participation to the high-level segment of the Committee</i></p> <p>Plenary, led by the Secretariat</p>
15:00-15:15	Break
15:15-17.00	Session 3 (continued)
17:00-17:15	Closing